

## Metal Plastic Soft

Revision: 9/10/2015

Page 1 from 1

### Technical data

Basis	Amine pre-accelerated unsaturated polyester resins
Consistency	Paste
Curing system	Chemical curing
Hardness	65 - 70 Shore D
Density	Ca. 1,86 g/ml
Temperature resistance	-30 °C → 115 °C
Open time	5 - 8 min
Sandable after	Ca. 20 min
Application temperature	10 °C → 25 °C

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

### Product description

Metal Plastic Soft is a two component polyester putty based on unsaturated polyester resins.

### Properties

- 2-component
- Very easy to apply
- Fast curing
- Easy to grind
- To be treated quickly afterwards (grinding, sanding, ...)
- Lasting adhesion

### Applications

- Filling of scratches, tears, dents in metal plates, even zinc and galvanized.
- Repairing scratches, cracks, dents in cars.
- Repairs of metal, polyester and wooden surfaces.
- Filling of scratches and dents in wooden surfaces.

### Packaging

Colour: beige

Packaging: 2 kg, 3 kg

### Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

*Substrates:* metals, polyester, wood, ...

*Nature:* clean, dry, free of dust and grease.

*Surface preparation:* Remove rust. Rough grinding of smooth surfaces improve the adhesion.

We recommend a preliminary compatibility test.

### Application method

Mix 2% B-component with the A-component. Ensure thorough mixing to achieve a

homogeneous mixture. Do not mix more than can be applied within 5 minutes. Apply the mixed product by means of a spatula in a thin layer to the surface. Apply the filler in several layers if necessary. The putty can be sanded after 20 to 30 mins. Depending on ambient temperature. After curing repair can be continued (sanding,

painting etc.).

*Cleaning:* acetone

*Repair:* With the same material

### Health- and Safety Recommendations

Take the usual labour hygiene into account.

Use only in well-ventilated areas. Consult the packaging label for more information.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.